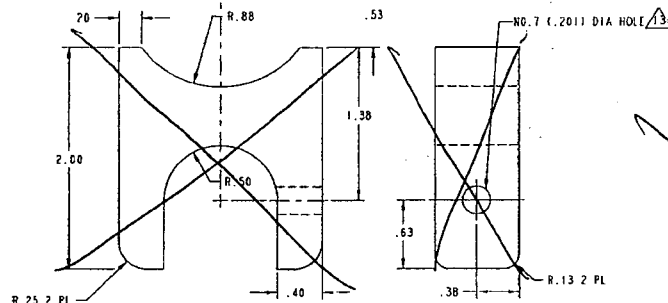
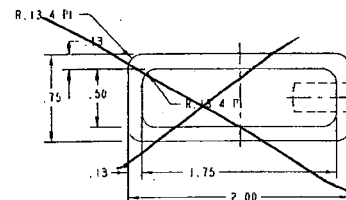
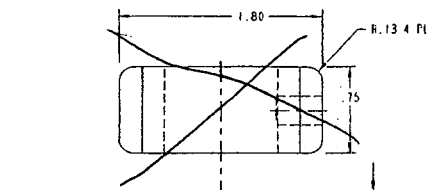
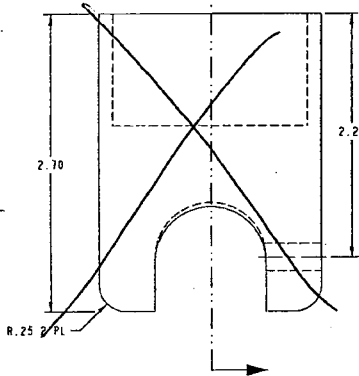
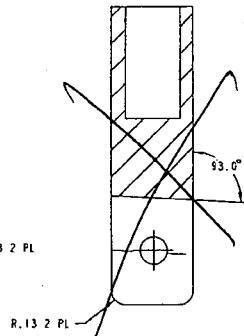


DART AEROSPACE LTD		Work Order:	41908
Description: PD 674300/219		Part Number:	
Inspection Dwg:	Rev:	Page 1 of 1	

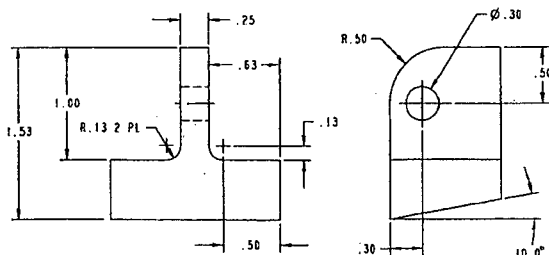
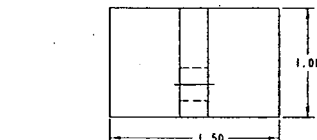
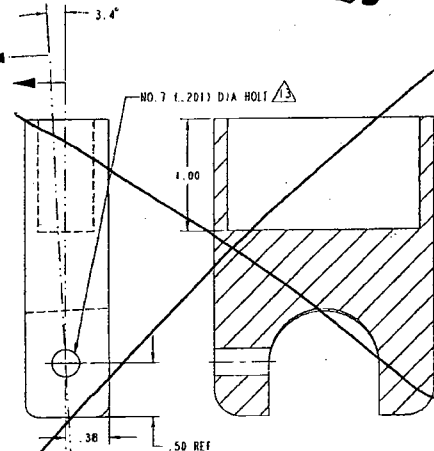
RELEASED
06 01 20



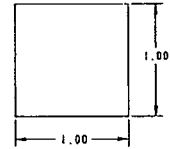
① -217 CONTOURED DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000
SUPERCEDED BY
D3440-5



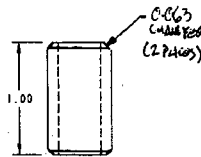
① -221 DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000
SUPERCEDED BY
REPLACED
By D3440-1



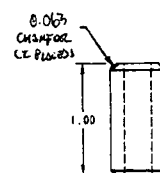
① -219 ANGLED MALE EYE
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000



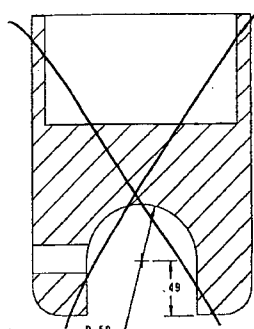
② -223 SQUARE CAP
MATL: .125 THK, 6061-T6
NW-T-700/6
SCALE 2.000



④ -227 BUSHING
MATL: .563 OD X .094 WALL, 6061-T6
NW-T-700/6
SCALE 2.000



⑤ -225 BUSHING
MATL: .500 OD X .125 WALL, 6061-T6
NW-T-700/6
SCALE 2.000



SECTION J-J
SCALE 2.000

PREMIER AVIATION, INC.			
3002 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE: CODE: 18001	DWG NO:	REV:	
D OSUV8	B67-43001	B1	
SHEET: 18	OF: 45		

ORIGINAL

NO 4928
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY
JLM

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 08/09/2008 2:51:31 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ANGLED MALE EYE

Job Number: 41908

Part Number: PB6743001219

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 130

8/9/08

(10x)

sd

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/15 sd

Job Completion



MF 08-09-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 08/09/2008 2:51:31 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ANGLED MALE EYE
Job Number : 41908	
Estimate Number : 12067	
P.O. Number :	Part Number : PB6743001219
This Issue : 08/09/2008 S.O. No. :	Drawing Number : B6743001 PAGE18
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : B1
Previous Run : 40041	Material :
Written By :	Due Date : 26/09/2008 Qty: 10 Um: Each
Checked & Approved By : <u>JD 08.9.08</u>	
Comment : Est. A05.07.13 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B2000X02000	6061-T6 Bar 2.00 x 2.00
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Comment: Qty.: 0.1094 f(s)/Unit Total: 1.0941 f(s)
 6061-T6 Bar 2.0" x 2.0"
 Material: 6061-T6 Bar (QQ-A-200/8)
 (M6061T6B2.000x02.000)
 Identify for B67-43001-219
 Batch: A12129

85 08/09/11

2.0	BAND SAW	BAND SAW
-----	----------	----------



Comment: BAND SAW
 Cut blanks: 2.00" x 2.00" x 1.250" long

85 08/09/11

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1
 Machine as per Folio FA543 and Dwg B67-43001
 Identify as B67-43001-219
 Dwg Rev B1
 Debur

Folio Rev B1

85 08/09/11

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

85 08/09/11

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JD 08/09/12